



Ci-ESSE di Antonelli G.

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Ci-Esse was founded in 1975 in Monza .

The main mission is to produce moulds and equipments that can realize plastic , Polyurethane and p-DCPD objects

Actually the productions are located in :

- **Monza City** (for Co-Design , milling , drilling , polishing and settling of moulds)
- **Brescia City** (for milling and drilling facilities)
- **China Shenzen City** (for Co-Design , milling , drilling , polishing , settling of plastic moulds and also plastic production)
- **Suppliers chains in Italy** (for molding injection plastic , Pu , vacuum forming , p-DCPD , painting and finishing)

Ci-Esse is specialized also in automotive industries and it's one of the European Leader in making moulds and molding for automotive plastic and polyurethane parts . (Car , trucks , Motorbikes , Agricultural machine , Tractors , Trains ect)

Ci-Esse collaborate either as direct official supplier or as a sub contractor with the main Automitive producer such as :

“SEAT “ , “ WV “ , “AUDI “ , “FIAT “ , “FERRARI “ , “MASERATI” , “APRILIA“ , “DUCATI“ , “HONDA“ , “SKODA” , “VOLVO” , “LAMBORGHINI” , “FORD “ , “TATA-MOTORS “ , “IVECO” , “SAME” , “SCANIA” , “DAF” , “VDL” , “MAZ” , “UAZ” , “LOTUS” , “JD” , “JCB” , “ITALDESIGN- GIUGIARO “ , “ PININFARINA “ , “BRABUS “ , etc etc ...

Our long term experiences and know-how are synonymous of qualitative results with safe and cheap investments

We are specialized either in technologies for prototype parts , low – medium or long- term production , small or very large (till 6 meter or more long dimensions tool !)

About production of the parts , we can produce plastic injection parts in our premise in China or we can be supplied by many companies we usually collaborate in any material and technologies needed .

Following some study cases and samples of our product recently produced between many done every year .



Bumper interior reinforcements
In plastic
realized by Ci-ESSE moulds



Light cleaner in Plastic
realized by Ci-ESSE moulds



Light cover in plastic
realized by Ci-ESSE
moulds

Air Grill in Plastic
realized by Ci-ESSE moulds





Front / Rear Caps Side skirts in Plastic realized by Ci-ESSE moulds

Wheel fenders in Polyurethane realized by Ci-ESSE moulds



Side skirts in Polyurethane realized by Ci-ESSE moulds



Air Grill in Plastic realized by Ci-ESSE moulds



Roof Spoiler in PU realized by Ci-ESSE moulds



Cap towing bumper in Plastic realized by Ci-ESSE moulds

Diffusor + Caps Rear Bumper realized by Ci-ESSE moulds



Exhaust ring in Plastic realized by Ci-ESSE moulds





Front Cap in plastic realized by Ci-ESSE moulds



Front Lh Grill in plastic realized by Ci-ESSE moulds



Front Rh Grill in plastic realized by Ci-ESSE moulds



Front Lower middle Grill in plastic realized by Ci-ESSE moulds





Front Spoiler in Polyurethane realized by Ci-ESSE molds



Rear Wind Spoiler
In 3 Polyurethane parts realized by Ci-ESSE moulds



Side Skirts in Polyurethane realized by Ci-ESSE molds





Bumper mold in p-DCPD for
JEEP car realized by Ci-ESSE
molds



Rear Bumper in Polyurethane
realized by Ci-ESSE moulds
AUDI S4



Side skirts in Polyurethane
realized by Ci-ESSE moulds
AUDI S4



Rear Spoiler in Polyurethane
realized by Ci-ESSE moulds
WV GOLF R32



Rear Bumper in Plastic
realized by Ci-ESSE moulds
FIAT CROMA

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Water grill windscreen in
plastic realized by Ci-ESSE
moulds **FIAT 500**

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di Antonelli Giancarlo



Plate holder in plastic
realized by Ci-ESSE moulds
AUDI A1, A3, A4 , A6



Polyurethane
back seat
Ci-ESSE
mould



Polyurethane
Head rest
Ci-ESSE
mould

Sealing back
windscreen
Ci-ESSE
mould



Polyurethane
Steering wheel
Ci-ESSE
mould



Polyurethane
back door
Ci-ESSE
mould



Polyurethane
Arm rest
Ci-ESSE
mould



IRIS BUS IVECO FENDERS in p-DCPD with moulds made by Ci-ESSE





**SAME HOOD & LATERAL COVER FENDERS in p-DCPD
with moulds made by Ci-ESSE**



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All main parts in p-DCPD with moulds made by Ci-ESSE



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All main parts in p-DCPD with moulds made by Ci-ESSE

PDCPD MOULD SAMPLE





CASE NEW HOLLAND PU Insulation carpet* with moulds
made by Ci-ESSE



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NEW HOLLAND UTILITY PU Insulation carpet with moulds
made by Ci-ESSE





Class seat & back in PU for Tractor Cabin with moulds made by Ci-ESSE





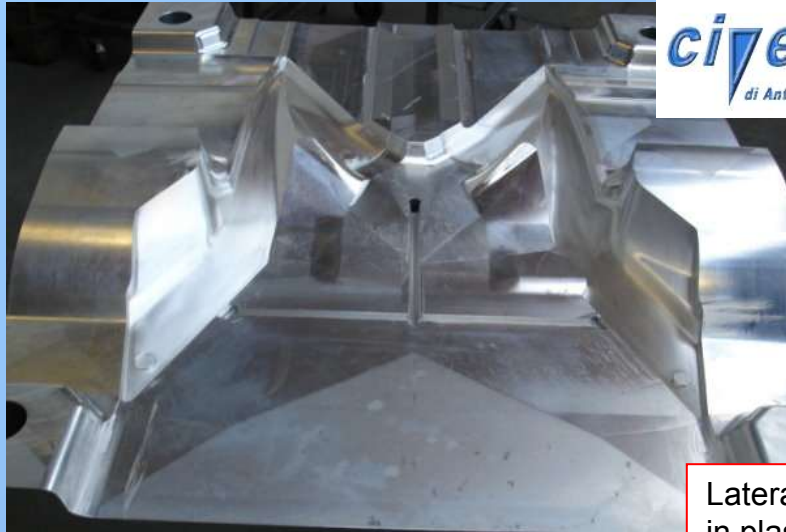
Front Mirror Motorbike in plastic PC transparent made by Ci-ESSE mould

Motorbike Lower LH & RH leg protection in plastic made by Ci-ESSE mould



Motorbike Back wheel cover in plastic made by Ci-ESSE mould





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Lateral Motorbike covers
in plastic
made by Ci-ESSE mould



Motorbike main
mudguard in plastic
made by Ci-ESSE mould



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Plastic painting line : study case motorbikes

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Motorbike Back seat PU+ Vacuum forming
PVC made by Ci-ESSE resin mould



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Master models and resin mold for any Polyurethane seats , back support, armrest , Chairs and sofa



- Nr.1 NC Milling machine HSM 5 axis Stark 4 Fidia
(working size) mm 2600 x 1800 x 1000
- Nr.1 NC Milling machine HSM 5 axis Fidia GT1710
(working size) mm 3000 x 1700 x 1000
- Nr. 1 NC Milling machine FTP Sirio NC Selca 3045
(working size) mm 6000 x 1200 x 2000
- Nr. 1 NC Milling machine Parpas BF-120
(working size) mm 3500 x 1200 x 1000
- Nr. 1 NC Milling machine Parpas HP 90
(working size) mm 2500 x 1200 x 1000
- Nr. 1 NC milling machine FTP Speedy NC Selca 3045 digital
(working size) mm 3000 x 1200 x 1200
- Nr. 1 NC Milling machine Parpas ML 90
(working size) mm 4000 x 1850 x 1000
- Nr. 1 NC Milling machine Parpas ML 100
(working size) mm 4000 x 2000 x 1000
- Nr. 1 NC milling machine NOMO NC Selca 1200
(working size) mm 2200 x 700 x 1000
- Nr. 1 Bench milling machine NOMO
(working size) mm 2200 x 700 x 1000
- Nr.1 Universal milling machine NOMO
(working size) mm 900 x 300 x 500
- Nr. 1 Universal milling machine CERNOTTO
(working size) mm 900 x 400 x 500
- Nr. 1 Spark Erosion CDM
(working size) mm 1300 x 1000 x 1000
- Nr. 1 NC drilling machine Foratrice Imsa Mf 1200 BBLL
(working size) CNC Selca 3040 d – axes: x 2000 y 1000 w 600 z 2400 – boring axes: 1200 dia. 40 max
- Nr. 1 NC drilling machine Foratrice Imsa Mf 1500 BBLL
(working size) CNC Selca 3040 d – axes: x 2000 y 1000 w 600 z 2400 – boring axes: 1500 dia. 60 max
- Nr. 1 Radial drilling machine INVEMA
(working size) mm 250 x 200
- Nr. 1 Parallel Lathe
(working size) mm 250 x 2000
- Nr. 3 Wire welding machine for steel and aluminium
- Nr. 1 Mould test press machine
(working size) mm 2500 x 1250 x max light mm 1850



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